

DAS
62
9-89



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE117-12140W5-1-5

Job Sheet 203731



Part No: RBE117-12140W5-1-5 Job Qty: 4-pcs

Part Name: Puller Handle

12 pcs.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/26/19

Job Tracking No:

Due Date: 1/17/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE117-12140W5-1 Rev.1 IPP Rev. A 19.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	4 pcs	1/17/20	1/17/20	1.00	0.40	SL-154 - 1		JB 19-12-15
110	QC 2	4 pcs	1/17/20	1/17/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		JB 19-12-15
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

DAS
62
9-89

DAS
62
9-89

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S240389
Part: RBE117-12140W5-5
Job No: 203731
Serial No/Batch: S240389
Revision: 1
Inspector:
Exp Date:

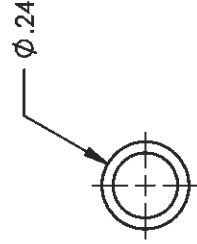
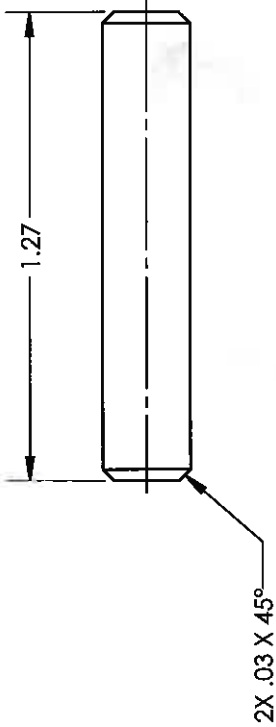
11/26/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 8	4 pcs	1/17/20	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	8. 19-12-15
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
QC 8 - 52					
QC 8 - 23					
QC 8 - 57					
QC 8 - 76					
QC 8 - 61					
130 Packaging 3-1 - Stock - B4B	4 pcs	1/17/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	2
				Packaging 3 - 5 - B4B	DAS
140 QC 21 - SA	4 pcs	1/17/20	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	3-05 DEC 16 2019
Part Op 100 - 1-Machine as per folio FD 113 FOLIO REV: AA DWG REV: 1 2-Deburr					
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB					
120 - QC8- Inspect parts - second check					
130 - Identify as per dwg & Stock Location: WARD-2					
140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M1018R0.313 280	1018-1025 Round Bar 313 280	.4560 ft (.114 ea)	100-SL-154 - 1	S214486	
DAS					
45 2019-12-12					
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-SL-154 - 1 9-89	M1018R0.313 280	0	26	0	
Part Specifications					
Specifications could not be found.					

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL
				APPROVED



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 203751 MCS
69-11-26



TITLE		PULLER
DWG NO.	RBE117-12140W5-5	REV 1
MATERIAL 1018/1020 CR		
FINISH SEE -1		
SPEC		
DRAWN BY: DD 06/26/2017		
CHECKED: RJC 06/26/2017		
OPPS APPR: AA 06/26/2017		
QA APPR: JL 06/28/2017		
APPROVED: JAG 07/12/2017		
SCALE 2:1		
DATE 6/26/2017		
SHEET 4 OF 4		

(-5)

PULLER HANDLE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	SURFACES = 125
1. BREAK ALL SHARP EDGES	
.015 X 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY	
AFTER PLATING	
3. INTERPRET DIM AND TOL PER	
ASME Y14.5M-2009	
USED ON MODEL	
EC145, EC645, H145, H145M	

